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Product Evaluation Report

of

**Arcadia Custom
Series 5520 Aluminum Multi-slide Glass Door
(WZ3) (Impact)**

for

Florida Product Approval

FL# FL38489

Report No. 7544

Current Florida Building Code

Method:	1 – D (Engineering Evaluation)
Category:	Exterior Doors
Sub – Category:	Sliding Exterior Door Assemblies
Product:	Series 5520 Aluminum Multi-slide Glass Door
Materials:	Aluminum 6063-T5
Product Dimensions:	See Installation Instructions, ACWD012

Prepared for:

**Arcadia Custom
9280 E Old Vail Rd,
Tucson, AZ 85747**

Prepared by:

Hermes F. Norero, P.E.

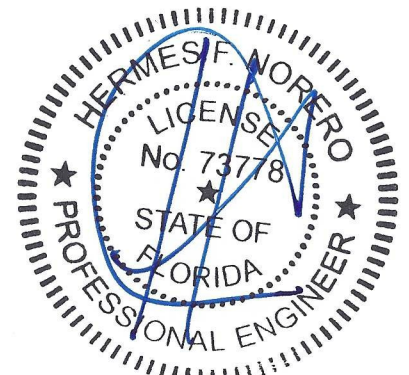
Florida Professional Engineer # 73778

Date: 04/05/2021

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Hermes F. Norero, P.E.

Florida No. 73778



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FL#: **FL38489**

Date: 04/05/2021

Report No: 7544

Manufacturer: Arcadia Custom

Product Category: Exterior Doors

Product Sub-Category: Sliding Exterior Door Assemblies

Compliance Method: State Product Approval Method (1)(d)

Product Name: **Series 5520 Aluminum Multi-slide Glass Door (WZ3) (Impact)**

Scope: This is a Product Evaluation Report issued by Hermes F. Norero, P.E. (FL # 73778) for **Arcadia Custom** based on Method 1d of the State of Florida Product Approval, Department of Business and Professional Regulation - Florida Building Commission.

Hermes F. Norero, P.E. does not have nor will acquire financial interest in the company manufacturing or distributing the product or in any other entity involved in the approval process of the product named herein.

This product has been evaluated for use in locations adhering to the current Florida Building Code.

See Installation Instructions **ACWD012**, signed and sealed by Hermes F. Norero, P.E. (FL # 73778) for specific use parameters.

Limits of Use:

1. This product has been evaluated and is in compliance with the current Florida Building Code, **excluding** the "High Velocity Hurricane Zone" (HVHZ).
2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment into substrate material shall be beyond wall dressing or stucco.
3. When used in areas requiring wind borne debris protection this product complies with Chapter 16 of the current Florida Building Code and **does not require** an impact resistant covering in Wind Zone 3 or less.
4. When used in areas requiring wind borne debris protection this product complies with Chapter 16 of the current Florida Building Code and **does require** an impact resistant covering in Wind Zone 4.
5. Site conditions that deviate from the details of drawing **ACWD012** require further engineering analysis by a licensed engineer or registered architect.
6. See Installation Instructions **ACWD012** for size and design pressure limitations.



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Quality Assurance:

The manufacturer has demonstrated compliance of manufacture of products in accordance with the current Florida Building Code for manufacturing under a quality assurance program audited by an approved quality assurance entity through **Keystone Certifications, Inc.** (FBC Organization # QUA1824).

Performance Standards:

The product described herein has been evaluated per:

- AAMA/WDMA/CSA 101/I.S.2/A440-17
- ASTM E1886-13a
- ASTM E1996-17

Referenced Data:

1. Product Testing performed by **Fenestration Testing Lab West**
(FBC Organization # TST4129)
Report #: T20-092, Report Date: 10/08/20
2. Quality Assurance
Keystone Certifications, Inc.
(FBC Organization # QUA1824)



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Equivalence of Test Standards:

Various test standards have been evaluated for differences in test methodology, if any, between tested editions of the test standards listed below and those editions referenced in the current Florida Building Code. Arcadia Custom has tested their products to the following test standard edition(s):

- 1) AAMA/WDMA/CSA 101/I.S.2/A440-08
- 2) ASTM E1886-19

Chapter 35 of the current Florida Building Code references the following editions of the above mentioned test standards:

- 1) AAMA/WDMA/CSA 101/I.S.2/A440-17
- 2) ASTM E1886-13a

After review of the above mentioned referenced standards and editions, it has been found that the results and tests carried out meet the requirements for compliance. All referenced standards have been found to be equivalent.

Installation:

Refer to Installation Instructions (**ACWD012**) for anchor spacing and more details of the installation requirements.

Design Pressure:

Refer to Installation Instructions (**ACWD012**) for design pressures based on size, configuration, and glass types.